



TECHNOMELT® 246A

Hot Melt Adhesive

May 2010

Formerly Known as INSTANT-LOK® 34-246A

TYPE:

Hot Melt Adhesive

PHYSICAL PROPERTIES:

Appearance: Yellow solid

Solids: 100%

Viscosity: Approx. 1500 cps @ 325°F
Approx. 1100 cps @ 350°F
Approx. 725 cps @ 375°F

Lbs./Gallon: Approx. 8.1

Softening Point: Approx. 170°F

Form: Slats

SUGGESTED USES:

Modified 34-2734 to reduce pump wear and nozzle clogging issues. Hot melt adhesive for adhering various poly film laminated carton stock. Meets composition requirements of Indirect Food Additives Regulation 21 CFR 175.105 "Adhesives."

OPERATING CONDITIONS:

Can be used on all standard nozzle applicators. Typical running temperature range: 335-375°F. Typical running temperature: 350°F. Clean up with paraffin wax.

PRECAUTIONS:

Material is applied hot - appropriate clothing and eye protection should be used. Use with adequate ventilation to remove any hot melt fumes or vapors that are generated. Keep containers and premelters covered to avoid contamination. Rotate stock - first in, first out. Do not mix with other adhesives.

PACKAGE:

25 lb. carton

Note

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