

**TYPE:**

Hot Melt Adhesive

**PHYSICAL PROPERTIES:**

Appearance: Light Yellow solid

Solids: 100%

Viscosity: Approx. 2,685cps @ 250°F

Approx. 1,470 cps @ 275°F

Approx. 860 cps @ 300°F

Approx. 565 cps @ 325°F

Softening Pt: 144 °F

**SUGGESTED USES:**

Wrap around labeling of PVC, HDPE & PET plastic bottles as well as glass bottles and metal cans with paper or poly labels, both pick-up and overlap applications. Recommended for roll fed and magazine-fed labelers on carbonated and non-carbonated containers.

Especially suitable for cold container drinks where clear, water-white adhesive is required. Market segments include bottled, soft drinks, glass bottles, metal cans made of tin and steel, etc. Meets composition requirements of Indirect Food Additives Regulation 21 CFR 175.105 "Adhesives".

**OPERATING CONDITIONS:**

Suggested running temperature: 275 - 315°F.

**PRECAUTIONS:**

Material is applied hot - appropriate clothing and eye protection should be used. Use with adequate ventilation to remove any hot melt fumes or vapors that are generated. Keep containers and premelters covered to avoid contamination.

Rotate stock - first in - first out. Do not mix with other adhesives.

**Note**

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