

TYPE:

Hot Melt Adhesive

PHYSICAL PROPERTIES:

Appearance

Pale yellow clear solid

Solids

100%

Viscosity

Approx. 850 cps/350°F(177°C)
Approx. 1300 cps/325°F(163°C)
Approx. 2300 cps/300°F(149°C)
Approx. 4500 cps/275°F(133°C)
Approx. 9900 cps/250°F(121°C)

Lbs./Gallon

Approx. 8.2

Form

Solid

Softening point-Mettler Approx.

177°F

SUGGESTED USES:

Hot melt lining, tight backing, tipping, hinge glue. Meets composition requirements of Indirect Food Additives Regulation 21CFR175.105 "Adhesives".

OPERATING CONDITIONS:

Kolbus, Harris HSRBL's Martini. Running temperature range: 300-350°F(149-177°C) Premelt temperature range: 275-300°F(135-149°C)

PACKAGE NOTE:

Easymelt block should be melted as is from the carton. Do Not attempt to remove tack free outer shell. Keep the premelter at least half full at all times to facilitate optimum melt down performance of the product.

PRECAUTIONS:

Material is applied hot - appropriate clothing and eye protection should be used. Use with adequate ventilation to remove any hot melt fumes or vapors that are generated. Keep containers and premelters covered to avoid contamination. Rotate stock - first in - first out. Premelt wall temperature maximum 350°F(177°C) Do not mix with other adhesives.

Note

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