

Hot Melt Adhesive

**FIELD OF APPLICATION**

Packaging

**TYPICAL TECHNICAL DATA**

Appearance  
Light yellow

Solids  
100%

Viscosity  
Approx. 1560 cps @ 250°F (121°C)  
Approx. 990 cps @ 275°F (135°C)  
Approx. 660 cps @ 300°F (149°C)

Density  
8.0 pounds/gallon

Form  
Pellets

Mettler Softening Point  
92°C

**PRODUCT FEATURES**

TECHNOMELT SUPRA 400 COOL is a high quality case/carton sealing and tray forming hot melt designed to apply at 275°F - 315°F to reduce energy costs. It features excellent heat stability after prolonged periods at 275°F-315°F in the pot. It is non-charring and has a low odor. It is designed to be non-blocking as well as easily removable from application equipment should overspray occur. All of the ingredients in TECHNOMELT SUPRA 400 COOL are approved under the Federal Regulation 21CFR 175.105 which relates to the incidental contact of adhesives with food.

**OPERATING CONDITIONS**

Preferred Application Temperature: 275°-315°F.

**HANDLING**

To avoid accidental contamination, keep container covered as soon as sufficient hot melt has been removed for use.

**PRECAUTIONS**

No health hazards are expected with this product in its solid form. Once melted, it is like any hot liquid in that it can produce severe burns. Care should be taken to avoid getting the hot liquid adhesive on the skin. If this occurs, flush the affected area with large amounts of cold water. Do not try to remove the solidified hot melt. Seek medical attention immediately. Please refer to the Material Safety Data Sheet for further information.

**STORAGE CONDITIONS**

Do not store at high temperatures.

**Note**

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